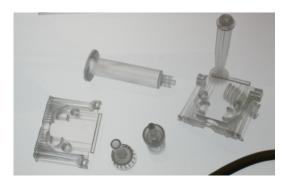
# Technical Data Sheet







### THE TRANSPARENT MATERIAL

# VITRA DL375 is a photosensitive material for DWS stereolithography 3D printers, developed for high definition clear prototypes, liquid flow visualization and lighting. It does not turn yellow, thanks to its special formulation.

VITRA DL375 is suitable both for thin and thick models. It is the ideal material to obtain smooth and precise transparent models.

### THE VITRA SERIES

# The Vitra series includes all the materials suitable for the production of transparents prototypes and clear functional parts. These materials are extremely accurate and precise and were developed in-house by DWS.

### **FEATURES**

- Smooth Surfaces
- Transparent
- Not yellowing
- High Resolution and Precision

HINTS FOR THE DESIGN

- High Accuracy

## TECHNICAL FEATURES OF THE LIQUID MATERIAL

Environmental Values for Use	22°C - 27°C - max, RH 40% - 60%
Appearance / Colour	Liquid / Transparent
Viscosity	1000 ~ 1400 mPa•s at 25°C
Density	1,01 g/cm <sup>3</sup>

# TECHNICAL CHARACTERISTICS OF THE RESIN AFTER UV CURING

Elongation at Break (%)	6 ~ 10
Tensile Strength (MPa)	45 ~ 55
Tensile Modulus (MPa)	1700 ~ 2200
Flexural Strength (MPa)	80 ~ 105
Flexural Modulus (MPa)	2000 ~ 2500
HDT@0,46 MPa	48 ~ 52
Application / Use	Transparent Prototypes, Clear Functional Parts

Technical specification subject to change without notice.

### **DWS** srl

